EG Series
Screw Air Compressors
Life source of industries

www.elgi.com

200 - 250 kW / 250 - 300 HP (50 Hz)
ELGi, established in 1960, designs and manufactures a wide range of air compressors. The company has gained its reputation for design and manufacture of screw compressors through strategic partnerships and continuous research and development. Over the years, it has emerged as a multi-product, multi-market enterprise providing total compressed air solutions in all segments. ELGi’s design capabilities translated into a wide range of products ranging from oil-lubricated and oil-free rotary screw compressors, reciprocating compressors and centrifugal compressors. ELGi has its own manufacturing operations in India, Italy and USA with subsidiaries in Australia, Brazil, UAE and Indonesia. The company is fast expanding its global footprint attracting distributors and customers with its latest generation products.

Screw Compressor elements are manufactured in-house using state-of-the-art machining centres for rotor grinding and machining castings of various sizes. ELGi’s own eta-V profile rotors ensure energy-efficient compressed air supply for all demanding applications. ELGi is one of the few companies capable of manufacturing wide range of airends and compressor packages in the world. ELGi’s patent portfolio is a testament to the company’s continuous research and innovation capability.

AIR UP.

**UPTIME™** comes standard on every EG Series Compressor

↑EG SERIES

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The EG Series compressors represent a giant leap in design and performance with each component designed for reliability and ease of maintenance. The compressor is manufactured in compliance with applicable international standards (UL, ASME, CE and others) and designed as per the international quality standards. These new generation compressors significantly reduce operating costs and provide cost savings with fast return on investment.

- **Ease of Maintenance**
- **Low cost of ownership**
- **Compact, safe and silent**
- **High air quality**
- **Energy efficient**
- **High reliability**

* Warranty applicable only for Airend

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**EG Series - Schematic Diagram**

- **After Cooler**
- **Oil Cooler**
- **Intake Air Filter**
- **Motor**
- **Airend**
- **Minimum Pressure Valve**
- **Thermal Valve**
- **Oil Filter**
- **Intake Valve**
- **Ambient Air**
- **Oil Return Line**
- **Air Oil Separator Tank**
- **Lubrication Oil - Cold**
- **Lubrication Oil - Hot**
- **Air + Oil Compression**
- **Compressed Air**
- **Moisture Separator**
- **Cooling fan**
- **Air Oil Separator Element**
High Volumetric Efficiency
Low energy cost per cfm

EG Series

Advanced Neuron III Controller
Remote management of compressor operations

Robust Cooling System
Reduced air outlet temperature

Three-Stage Air Filtration
Increased life of consumables

Enclosure designed to Industrial standards
Robust, silent and aesthetic package

Premium Efficiency IE4 Motor*
For maximum ambient temperature

Superior Technology Airend
Precise rotor clearances for higher energy efficiency

*Available on request
Eco-friendly energy efficient compressor

Premium efficiency airend
ELGi’s airends are equipped with in-house developed eta-V profile rotors, with 4/5 lobe combination, the rotors are designed to run at optimum speeds. This unique design reduces pressure losses and increased efficiencies.

- Precise rotor clearances for best-in-class energy efficiency
- Low operating speeds for longer life, low sound level with lesser maintenance
- Complies with applicable safety standards

Higher efficiency motor
- Premium efficiency IE3 class motors are used as standard
- Heavy duty TEFC induction motor with IP55 protection for assured operation in dusty environments
- Motor selected for high ambient of 50°C with power variants 415v/400v/380v in 50Hz
- Wide operating voltage +/- 10%

Efficient air inlet system
- Three stages of filtration of inlet air
- Heavy duty dry type air filter optimally designed for higher efficiency (99.9%)
- Reduced suction noise through baffle arrangement

In take valve system
The new generation intake valve with integrated blow down unit, solenoid controls and actuators is designed for low losses. Intake valve optimally controls the compressor capacity during startup reducing the no-load power. This optimal capacity control results in direct savings on power consumption
Oil-less air (2ppm*)
ELGi has applied unique OSBIC process (Oil Separation By Impact and Centrifugal action) which enables efficient separation of air and oil, with minimum pressure drop. The method enables separation of oil in three stages, delivering consistent oil-free air while increasing the life of separator element.

*as per ISO Standard

Efficient Cooling System
- Cooling system with large surface area for efficient cooling
- ERP compliant Fan motor with significantly lower power consumption
- Easy and quick access points, thus enables easy service and maintenance
- After cooler and Oil cooler isolated for enhancing cooling efficiency

Moisture - free air
EG Series air compressor has a custom designed centrifugal type moisture separator with an automatic drain. This comes as a part of the package at no extra cost and removes over 99% of bulk water from the compressed air system, resulting in corrosion free, longer life of the end use equipments and less load on the dryer.

Air Alert - IoT 4.0
AiR~Alert is an IoT enabling device which when fit in compressors will make them ‘Industry 4.0’ ready. It acquires data from compressor and sends it to dedicated servers which predicts failure modes ad generates alerts from data acquired and sends reports to the customer
Eco-friendly energy efficient compressor

**Neuron III Controller**
- Detects and prevents starting compressor from Phase loss and Phase reversal
- Remote Load / Unload and Start / Stop
- Run hour report for different speeds
- Provision for entering Latitude and Longitude to detect machine location
- Up to 99 fault reports with fault description and time stamp which captures exact time and operational parameters at the time of each failure

**Integrated VFD (Variable Frequency Drive)**
- ELGi’s VFD are specially configured to run efficiently with the ELGi’s advanced eta-v profile airends
- VFD varies the compressor speed which in turn varies the air flow as per demand. This results in stabilization of pressure and saves energy
- VFD integrated machines operate at a very minimal pressure band of 0.2 bar when compared to a fixed speed machine which operates at a much higher pressure of 0.5 bar. This saves considerable energy
- All the above advantages combined, a VFD machine can typically offer a savings of between 20% - 30% depending on the demand variation available in the system

**Typical Pressure pattern using a standard compressor and a compressor with VFD**

**Low sound level, low vibration and compact**
All these improvements are offered without compromising on the USP of low noise and vibration

**How loud is too loud?**

<table>
<thead>
<tr>
<th>Decibels</th>
<th>Noise Level</th>
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</thead>
<tbody>
<tr>
<td>40</td>
<td>Whisper</td>
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<tr>
<td>60</td>
<td>Conversation</td>
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<tr>
<td>78</td>
<td>Vacuum cleaner</td>
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<tr>
<td>85</td>
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<tr>
<td>90</td>
<td>Power drill</td>
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<tr>
<td>105</td>
<td>Chainsaw</td>
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<tr>
<td>110</td>
<td>Lawn mower</td>
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<tr>
<td>115</td>
<td>Power saw</td>
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<tr>
<td>120</td>
<td>Airplane</td>
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<tr>
<td>140</td>
<td>Jet engine</td>
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</table>
Technical Specification

• Sound level measured as per ISO 2151, second edition at 1m distance in free field conditions, +/- 3 db(A)
• Performance measurements are at specified working pressures
• Unload pressure is 1 bar g above the working pressure for fixed speed machines
• Unload pressure is 0.5 bar g above the working pressure for Variable speed machines
• Due to continuous improvements, the specifications are subject to change without prior notice.
• All models are available in Air cooled version and Water cooled version are available on demand
• Free Air delivery (FAD) is tested as per ISO 1217:2009 Annexure C edition: 4
• FAD indicated is for the full package measured at the outlet after moisture separator

Note:
• Free Air delivery (FAD) is tested as pre ISO 1217:2009 Annexure C edition: 4 • FAD indicated is for the full package measured at the outlet after moisture separator
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ELGi Airmate Accessories

Integrated VFD (Variable Frequency Drive) models

<table>
<thead>
<tr>
<th>Model</th>
<th>Motor Power</th>
<th>Pressure</th>
<th>Max. Pressure</th>
<th>Free Air Delivery</th>
<th>Weight</th>
<th>Noise</th>
<th>Dimension(LxBxH)</th>
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<tbody>
<tr>
<td>EG 200</td>
<td>200 250</td>
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Downstream filter
• Capacity: 35-3200 cfm
• Working pressure: 100-190 psig (7-13 bar g)
• Filtration Range: 1-0.003 microns

Refrigeration air dryer
• Flow range: 10-2000 cfm
• Working pressure: 100-870 psi (7-60 bar g)
• Filtration range: +3°C, PDP

Air receiver
• Capacity: 250 - 10000 ltrs.
• Working pressure: 100-190 psi g (7-13 bar g)
• code of construction: ASME sec. VIII Div.I or IS 2825

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