EG Series
Screw Air Compressors
Life source of industries
The EG Series compressors represent a giant leap in design and performance with each component designed for reliability and ease of maintenance. The compressor is manufactured in compliance with applicable international standards (UL, ASME, CE and others) and designed as per the international quality standards. These new generation compressors significantly reduce operating costs and provide cost savings with fast return on investment.
High efficiency to cut down energy costs

EG Series Compressors provide high-quality compressed air in the harshest environmental conditions. Incorporating the next generation technology of ELGi’s oil-injected screw element provides a long and trouble-free life at the lowest possible operating cost.

These compressors are designed, manufactured and tested in accordance with ISO 1217, which comes with an in-built Variable frequency drive that significantly reduces energy consumption and cost.

MAXIMUM Energy efficiency

Optimal flow control
- The new generation intake valve with integrated blow down unit, solenoid switch and actuator is designed for low losses
- The intake valve is optimized for dual mode operations
- Optimum size of the intake valve minimizes pressure drop and suction losses
- Modulation unit ensures effective control of inlet air flow and maximizes power savings
- Auto dual control operates on modulation mode from 100-60% in loading and in load-unload mode for loads below 60%
- Constant pressure due to gradual opening or closing of suction valve with respect to demand (multi-point) control
- Option for selecting load-unload/modulation auto dual mode for all large screw compressor models as a standard feature
- Smooth operation by modulation ensures longer life of airend, valves and all mechanical components. It also ensures no sudden spikes or drop in line pressure
- Lowest power consumption in its class of compressor controls, even with fluctuating loads

Efficient air filter system
- Use of pre-filters ensure clean air suction unit and enhances air filter life cycle
- Heavy duty dry type air filter ensure two ways of filtration by centrifugal action and by paper filter cartridge with 99.9% efficiency
- Optimally sized high efficiency filter provides maximum filter life and clean intake air
- Air filter with visual condition indicator for easy maintenance of the system
- Automatic cleaning of air filter for every cycle of upload operations

High efficiency drive system
- Heavy duty TEFC squirrel cage induction motor with class F insulation and IP55 protection for assured operation in dusty environment
- Wide operating voltage +/- 10%
- Motor selected for high ambient of 45°C with power variants 415V/400V/380V in 50 Hz
- Motor winding temperature limited to Class B temperature rise
- Optimized ventilation system for cooler operations and reduced noise levels
- Solid base for reduced vibration levels
- Regreaseable ball bearings
- Gasket for conduit box
Drive coupling
- Ensures efficient power transmission with uniform load on bearing due to permanent alignment of airend and motor
- Easy serviceability and replacement of the coupling element without dismantling the drive system

MAXIMUM Performance

Efficient air-oil separation
OSBIC design
The efficient air-oil separation by OSBIC (Oil Separation By Impact and Centrifugal action) enables efficient separation of air and oil, with minimum pressure drop. The method enables separation of oil in three stages, delivering consistent oil-free air while increasing the life of separator element

Stage 1: Impact of air-oil mixture on the radial baffle plate reduces kinetic energy
Stage 2: Centrifugal action of air-oil mixture (spin down action) to shed of the oil particles
Stage 3: Air with minor traces of oil will enter the air-oil separator element placed inside the tank to purify the air
- Smaller oil volume with industry lowest refill requirements
- ASME design and CE/GB certified
- Minimum pressure drop in tank
- Leak proof flanges with O-rings ensure leak free connections

Integrated moisture separator as standard feature
- Designed to handle high humid compressed air outlet from after-cooler
- 99% of bulk water removal by Impact and Centrifugal action with minimum pressure drop and automatic discharge of collected water particles by float mechanism

Efficient air cooling
- The compressor is designed to operate in wide temperature range from 0°C to 45°C with a very low after cooler approach temperature
- Sucker type, quiet and high capacity cooling fans reduce the input power while ensuring efficient cooling air flow
- Unique cooling air path for aftercooler by means of closed air duct which separates cooling system from rest of the unit
- Easy access to cooler cleaning ensures fast maintenance and improves reliability

How loud is too loud?

- Rain drops: 40 dB
- Normal Conversation: 60 dB
- EG Series: 75 dB
- Traffic: 85 dB
- Hair Dryer: 90 dB
- Concerts: 105 dB
- Chainsaws: 110 dB
- iPod with peak volume: 115 dB
- Jackhammer: 120 dB
- Gunshot: 140 dB
Global Series compressors are designed and perfected to ensure highest level of safety for:
- Drain valves
  Timer controlled and zero loss
  Capacity: 50 to 2000 cfm
  Working Pressure: 100-190 psig (7-13 bar g)
- Timer controlled and zero loss

Performance Control System
- Built-in Dryer Dew Point integration
- VFD Parameter (Power, HMR, Frequency, Ampere, Voltage)
- Read out and closed loop control
- Selectable AO (Pressure/Temperature/Dew Point) for DCS integration

Reports
- Cumulative Report (Run Hours, Load Hours, Unload Hours, Stop Hours, fault Hours and remaining APCT, OPCT, OSCT, OCT and RGT)
- Detail Report - Previous 15 Days (Load Hours, Unload Hours, Stop Hours, Fault Hours, and Number of times machine stopped due to standby)
- Fault Report - (Previous 99 Faults in chronological order with Real Time stamping and type of fault)

Remote Monitoring
- **DCS (MODBUS RTU/RS 485)**: controller is enabled to synchronize with distributed control system - control of compressor from control panel of customer
- **SCADA**: compressor control through PC with remote monitoring by supervisory control and data acquisition process

ELGi Airmate Accessories

Refrigeration air dryer
Flow Range: 400~1250 cfm
Working Pressure: 100-190 psig (7-13 bar g)

Airmate downstream filter
Air Flow: 35-3,200 cfm (1-90 m³/min)
Working Pressure: 100-190 psig (7-13 bar g)
Filtration Range: 1-0.003 microns

Airmate air receiver
Capacity: 250-10000 ltrs
Working Pressure: 100-190 psi g (7-13 bar g)
Code of Construction: ASME sec. VIII Div. I or IS 2825

Safety and Protection
Global Series compressors are designed and perfected to ensure highest level of safety for:
- Pressure regulating valve
- High pressure
- High temperature
- Pressure relief valve
- Phase order and single phase
Energy Saving - The CONSERVE Way

In-Built ELGi CONSERVE™ Variable Frequency Drives (VFD)

Matches compressor output with demand by varying motor speed. The power consumption reduces in line with the reduction in demand. This helps in eliminating the frequent load-unload cycle and also the wasted power from the energy bill.

A fixed speed compressor operates on a load unload band of at least 10 psi around the working pressure whereas with ELGi VFD, compressor can be operated within a band of 2 psi. Since the compressor is not operated under higher than working pressure requirements, there is substantial energy saving. For every 2 psi reduction in operating pressure, there is 1% power saving.

In a fixed speed compressor with Star-Delta starter, starting current is as high as three times the full load current (FLC). With ELGi VFD starting, starting current is less than the FLC. This helps to avoid using heavy rated components like fuses, MCCB, cable size, generator rating, isolators etc.

For compressed air systems with fluctuating demand pattern, giving a fast return on investment.

Advantages:

Electrical:
• Low starting current
• High efficiency
• Improved power factor
• Reduced maximum demand

Mechanical:
• Minimum maintenance
• Smooth start
• Smooth control

10 Year Life-Cycle Cost

After Sales Solutions

A wide range of after sales products and services is designed to add maximum value for our customers. Our fast serviceability ensures optimum availability and reliability of the compressors with the lowest possible operating costs.

Genuine spares and service

ELGi Genuine Spares helps in avoiding unexpected compressor failures and the risk of consequential damage to other vital compressor components. ELGi spares are designed, manufactured and checked for quality to meet the standards of a new compressor. The spares undergo continuous improvement to provide best results and are available through the vast network of ELGi dealers in India and International markets.

Air-Oil Flow Diagram

1. Air intake filter
2. Suction control valve
3. Airend
4. Drive coupling
5. Electric motor
6. Air-oil separator tank
7. Minimum pressure valve
8. Cooling fan
9. After cooler
10. Moisture separator
11. Automatic drain
12. Outlet valve
13. Oil cooler
14. Air-oil separator
15. Oil filter (spin-on)
16. Thermal valve unit
## Technical Specification

<table>
<thead>
<tr>
<th>Model</th>
<th>Motor Power</th>
<th>Working Pressure</th>
<th>Maximum Pressure</th>
<th>Free Air Delivery</th>
<th>Weight*</th>
<th>Noise Level</th>
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**Technical Specification (VFD model)**

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**Note:**

- Free Air Delivery (FAD) is tested as per ISO 1217:2009 Annexure C Edition: 4
- All models are available in air-cooled and water-cooled variants
- Max pressure or unload pressure of all standard models is 1 bar above the working pressure
- Max pressure or unload pressure of all VFD models is 0.5 bar above the working pressure
- FAD indicated is for the full package measured at the outlet after moisture separator
- Sound level measured as per ISO 2151, Second Edition at 1m distance in field conditions, +/-3dB(A)
- Due to continuous engineering improvements, the specifications are subject to change without prior notice

**Dimensional Data (Length x Width x Height) in mm** 2830 x 1640 x 2125
Compressed air solutions for all sustainable air needs

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